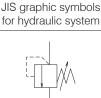
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Direct Operated Relief Valve





Features

- As the override pressure is small, this valve has almost equivalent performance to a pilot operated type.
- The vibration proof structure prevents chattering even in the high pressure range.
- Broad range of adjusting is possible and pressure adjusting in low pressure area is easy to do.

Nomenclature



- 1 Model No. (Applicable fluids: petroleum-based hydraulic oil)
 - SR: S series direct operated relief valve
- 2 Connections
 - G: Gasket mount type
 - T: Screw connection type
- 3 Nominal diameter
 - 03: ³/₈

Specifications

Model code	Nominal diameter	Pressure adjustment range MPa {kgf/cm²}	Maximum flow rate L/min	Mass kg
SR-G03-1-13	3/8	0.3 to 7 {3 to 70}	30	2.5
SR-T03-1-12	/8	0.3 10 7 {3 10 70}		2

4 Pressure adjustment range

1: 0.3 to 7 MPa $\{3 \text{ to } 70 \text{ kgf/cm}^2\}$

5 Design No.

- (The design No. is subject to change)
- 12: Screw connection type (T)13: Gasket mount type (G)

Sub-plate model code

• The sub-plate is not provided with the valve. Order it separately as required by specifying the model code given in the table below.

Model code	Nominal diameter	Connection port diameter	Mass kg	
SR-03M	SR-03M 3/8		1.5	

Refer to Page S-5 for the dimensions of the sub-plate.

Accessories (gasket mount type)

Model code	Pressure change MPa {kgf/cm ² } per handle revolution	Hexagon socket head cap bolt	Quantity	Tightening torque N⋅m {kgf⋅cm}
SR-×03-1	0.9 {9}/revolution	M6 imes 65	4	10 to 12.5 {100 to 125}

Handling

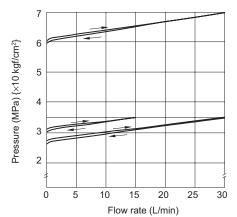
- Directly connect the tank piping of the valve to the tank without merging it with other tank piping.
- To achieve stable pressure adjustment, completely remove air by loosening the air bleeding screw and fill the inside of the valve with fluid.

Remove air with the pressure adjusting handle fully open.

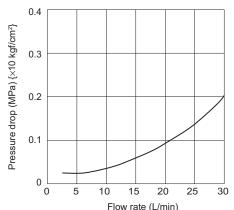
- When using the valve as a safety valve, set the pressure 1 to 1.5 MPa {10 to 15 kgf/cm²} higher than the pressure set for the hydraulic circuit.
- Use the valve with a flow rate of 1 L/min minimum since the pressure setting may be unstable if the flow rate is too low.

Performance curves (viscosity: 32 mm²/s {cSt})

Flow rate - Pressure characteristics

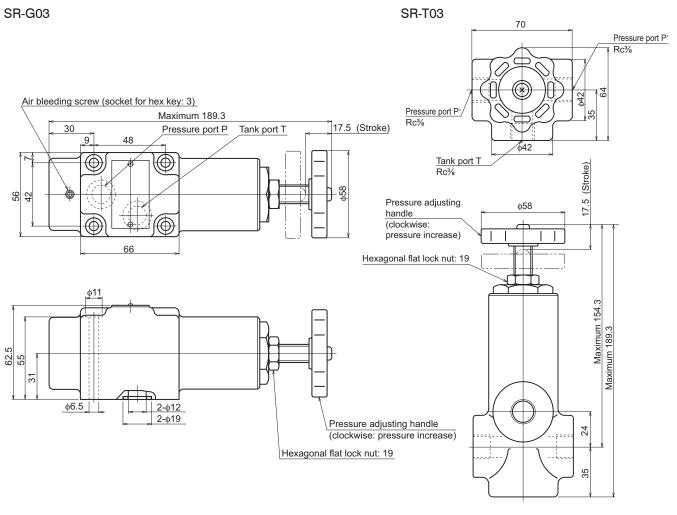


Pressure drop characteristics (with the handle fully open)



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External dimension diagram

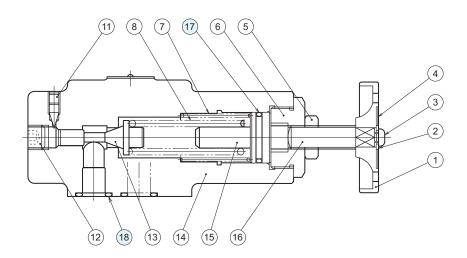


* The P ports at both sides connect with each other internally. One can be used as a port for mounting a

pressure gauge, for example.

Sectional structural diagram

SR-G03



Sealing part table

Dort No	Name	Quantity	Part specifications		
Part No.	. Name		SR-G03	SR-T03	
17	O-ring	1	JIS B 2401 1AP22	JIS B 2401 1AP22	
18	O-ring	2	JIS B 2401 1AP15	-	